

RachTR DG35 is very low viscosity formulation with proprietary additives for enhancing color intensity and gloss of natural stones in stone processing industries especially granites. DG35 due to its low viscosity can penetrate deep into the stone providing high color enhancement and gloss. The penetration of RachTR DG35 in dense natural stone is higher than RachTR SG34.

## PRODUCT BENEFITS

- Color Enhancement
- Gloss
- Deep Penetration
- High Color Fastness

## Coverage

500- 550 Sq. ft. per kg depending on the porosity of the surface

## RECOMMENDED SURFACES

- Granite

## MIXING RATIO

Part A - Resin - 100 pbw

Part B - Hardener - 33 pbw

## SHELF LIFE

1 Year

## TECHNICAL DATA

• Form	Liquid
• Pot Life (25° C)	NA
• Drying Time (25° C)	4 Hours
• Viscosity (25° C)	5 to 10 cps

# INSTRUCTIONS

## DIRECTIONS

Read entire label before using. Use only as directed. Always test on a small area with a 24 hours curing to check desired results. Make sure surface is clean and free of waxes, dirt and coatings. DG 35 should not be applied to wet surfaces. Ensure proper and thorough mixing of resin and hardener.

## METHOD OF APPLICATION

1. The slabs which come out of the gang saw should be properly washed. The surface of the slab is to be hand grinded in some cases to make it even and uniform. All loose particles and dust generated during grinding should be cleaned.
2. Weigh the required amount of Part A and Part B in a container.
3. Mix part A and B homogeneously and apply it on the substrate with sponge roller.
4. The coating of DG35 applied on the substrate is allowed to dry. After complete drying the slabs are polished in polishing machine.

5. The drying time will increase if the temperature is low.

6. Clean tools with appropriate solvent immediately after application and allow them to dry in a well-ventilated area.

7. Proper personal protective equipment like gloves, mask and goggles should be worn during application.

## STORAGE & HANDLING

1. May be harmful if swallowed.
2. May cause skin, eye & respiratory irritation.
3. Use in a well ventilated area.
4. Do not ingest.
5. Do not freeze or store above 40° C.
6. Do not mix with other chemicals.



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